

# HER 筒夾刀把

## HER COLLET CHUCK



Balancing / 動平衡

**G6.3**

SK40  
Max.25,000 RPM  
Or  $U \leq 1\text{gmm}$

**G2.5**

SK40  
Max.25,000 RPM  
Or  $U \leq 1\text{gmm}$

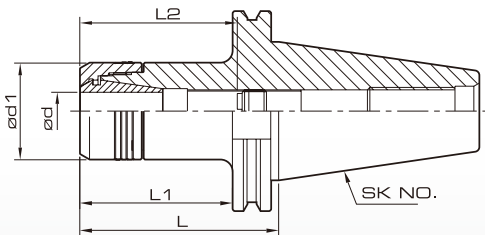
**G6.3**

SK50  
Max.20,000 RPM  
Or  $U \leq 1\text{gmm}$

**G2.5**

SK50  
Max.20,000 RPM  
Or  $U \leq 1\text{gmm}$

Dimensions / 尺寸標示



page.146

page.144

page.120

page.149



Nut  
螺帽



Screw  
調整螺絲



Collet  
筒夾



Wrench  
扳手

| Order No.<br>訂購編號 |           | Range<br>ød<br>夾持範圍 | ød1 | L   | L1  | Tool Clamping<br>Depth L2<br>刀具夾持深度 | Nut<br>螺 帽 | Screw<br>調整螺絲 | Collet<br>筒 夾 | Wrench<br>扳 手 |
|-------------------|-----------|---------------------|-----|-----|-----|-------------------------------------|------------|---------------|---------------|---------------|
| SK40              | HER16-070 | 1.0~10.0            | 30  | 70  | 51  | 29~58                               | CAP-HER16  | ER-M11        | ER16-HP       | PHS-20-R0300  |
|                   | HER16-100 | 1.0~10.0            | 30  | 100 | 81  | 29~58                               | CAP-HER16  | ER-M11        | ER16-HP       | PHS-20-R0300  |
|                   | HER20-070 | 1.0~13.0            | 32  | 70  | 51  | 32~68                               | CAP-HER20  | ER-M14        | ER20-HP       | PHS-20-R0320  |
|                   | HER20-100 | 1.0~13.0            | 32  | 100 | 81  | 32~68                               | CAP-HER20  | ER-M14        | ER20-HP       | PHS-20-R0320  |
|                   | HER25-070 | 1.0~16.0            | 40  | 70  | 51  | 35~73                               | CAP-HER25  | ER-M18        | ER25-HP       | PHS-20-R0400  |
|                   | HER25-100 | 1.0~16.0            | 40  | 100 | 81  | 35~73                               | CAP-HER25  | ER-M18        | ER25-HP       | PHS-20-R0400  |
|                   | HER32-070 | 2.0~20.0            | 50  | 70  | 51  | 41~78                               | CAP-HER32  | ER-M22        | ER32-HP       | PHS-20-R0500  |
|                   | HER32-100 | 2.0~20.0            | 50  | 100 | 81  | 41~78                               | CAP-HER32  | ER-M22        | ER32-HP       | PHS-20-R0500  |
| SK50              | HER16-100 | 1.0~10.0            | 30  | 100 | 81  | 29~58                               | CAP-HER16  | ER-M11        | ER16-HP       | PHS-20-R0300  |
|                   | HER16-160 | 1.0~10.0            | 30  | 160 | 141 | 29~58                               | CAP-HER16  | ER-M11        | ER16-HP       | PHS-20-R0300  |
|                   | HER20-100 | 1.0~13.0            | 32  | 100 | 81  | 32~68                               | CAP-HER20  | ER-M14        | ER20-HP       | PHS-20-R0320  |
|                   | HER20-160 | 1.0~13.0            | 32  | 160 | 141 | 32~68                               | CAP-HER20  | ER-M14        | ER20-HP       | PHS-20-R0320  |
|                   | HER25-100 | 1.0~16.0            | 40  | 100 | 81  | 35~73                               | CAP-HER25  | ER-M18        | ER25-HP       | PHS-20-R0400  |
|                   | HER25-160 | 1.0~16.0            | 40  | 160 | 141 | 35~73                               | CAP-HER25  | ER-M18        | ER25-HP       | PHS-20-R0400  |
|                   | HER32-100 | 2.0~20.0            | 50  | 100 | 81  | 41~78                               | CAP-HER32  | ER-M22        | ER32-HP       | PHS-20-R0500  |
|                   | HER32-160 | 2.0~20.0            | 50  | 160 | 141 | 41~78                               | CAP-HER32  | ER-M22        | ER32-HP       | PHS-20-R0500  |

Remarks / 備註

- 需配合 3μ HP 筒夾 With 3μ HP Grade Collet
- 若需出水型刀把，請參考 page.26 選用說明
- 筒夾夾持為一對一整數值

Applications / 應用



Drilling  
鑽孔



Reaming  
銜孔



Endmilling  
銑削



Tapping  
攻牙