

油壓刀把 HYDRAULIC CHUCK



3 RUN-OUT
μm
HIGH PRECISION

Balancing / 動平衡

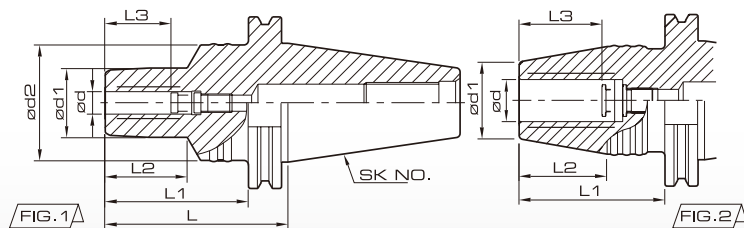
G6.3

SK40
Max.25,000 RPM
Or U ≤ 1gmm

G6.3

SK50
Max.20,000 RPM
Or U ≤ 1gmm

Dimensions / 尺寸標示



page.144

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Order No.
訂購編號

Tool Clamping
Depth L3
刀具夾持深度

Screw
調整螺絲

Collet
筒夾

		FIG	ød	ød1	ød2	L	L1	L2			
SK40	HY06-080	1	6	26	50	80	60.9	24.5	31~36	HY06-M5	-
	HY08-080	1	8	28	50	80	60.9	25.5	31~36	HY08-M6	-
	HY10-080	1	10	30	50	80	60.9	35.5	35~40	HY08-M6	-
	HY12-080	1	12	32	50	80	60.9	40	39~45	HY08-M6	HY12-C
	HY14-085	1	14	34	50	85	65.9	40	39~45	HY14-M8	-
	HY16-085	1	16	38	50	85	65.9	40	42~48	HY14-M8	-
	HY18-085	1	18	40	50	85	65.9	40	42~48	HY18-M12	-
	HY20-085	2	20	37	50	85	65.9	34	44~50	HY18-M12	HY20-C
	HY25-110	2	25	43	57	110	90.9	37	50~56	HY25-M16	-
SK50	HY32-115	2	32	50.5	62.5	115	95.9	31	53~60	HY25-M16	HY32-C
	HY20-085	2	20	37	50	85	65.9	34	44~50	HY18-M12	HY20-C
	HY32-100	2	32	50.5	62.5	100	80.9	31	53~60	HY25-M16	HY32-C

Remarks / 備註

- 直接夾持精度 Direct Clamping
- 刀具柄徑公差 h6(h6 Tooling Diameter Tolerance)
- 若需出水型刀把，請參考 page.26 選用說明

Applications / 應用



Drilling
鑽孔



Reaming
鉋孔



Endmilling
銑削