



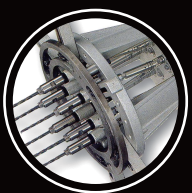
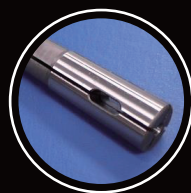
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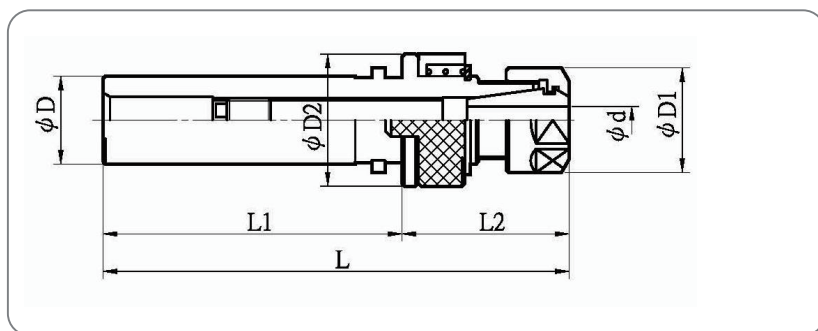
PARFAITE

其他專用機周邊工具

OTHER SPECIAL PURPOSE MACHINE

- AQCA快速交換式夾頭
STRAIGHT SHANK COLLECT CHUCK FOR QUICK CHANGE
- 可調式TM柄筒夾夾頭JIS規格
ADJUSTABLE TM SHANK COLLET CHUCK TYPE
- 六角筒夾
HEXAGON HEAD COLLET
- 斜柄筒夾
MORSE TAPER SHANK COLLET
- 多軸頭
MULTI-SPINDLE





訂購編號 ORDER NO	Ø D	Ø d	Ø D1	Ø D2	L	L1	L2	筒夾 COLLET
AQCA16-EP11	16	Ø0.5 - Ø7.0	19	24	83	55	28	EP11
AQCA19-EP16	19	Ø0.5 - Ø10.0	28	28	105	65	40	EP16
AQCA22-EP20	22	Ø0.5 - Ø13.0	34	34	115	70	45	EP20
AQCA26-EP25	26	Ø0.5 - Ø16.0	42	42	125	80	45	EP25
AQCA35-EP32	35	Ø0.5 - Ø20.0	50	50	150	100	50	EP32

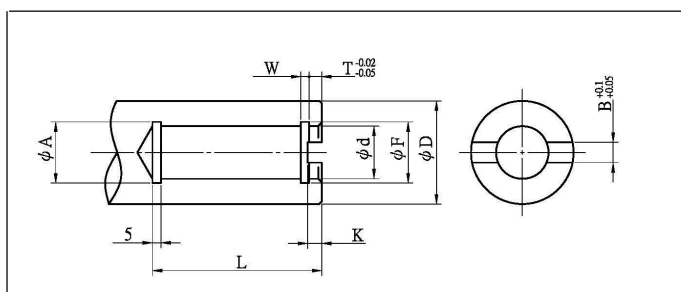
EXAMPLE: AQCA 16 EP11

訂購例： 型號 ØD 筒夾規格

MODEL COLLET SIZE

配合之主軸端尺寸

FITTED SPINDLE NOSE DIMENSIONS



Ø d	Ø D	Ø A	Ø F	B	K	L	T	W
16	24	17	20	6	4	60	3	3
19	28	20	23	7	4	70	3	3
22	34	23	26	8	4	75	3	3
26	42	27	30	10	4	85	3	3
35	50	36	39	14	5	105	3	3

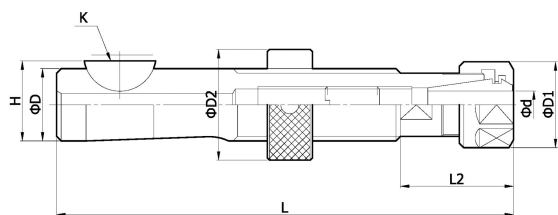


FIG.1

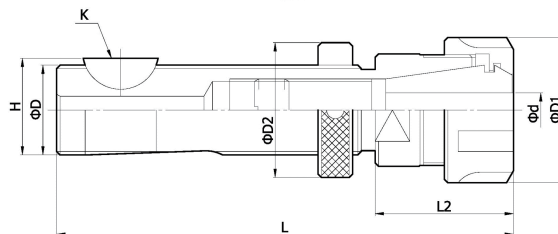


FIG.2



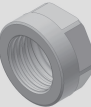
English

Application:

- General hole making.
- Rigid tapping.

中文

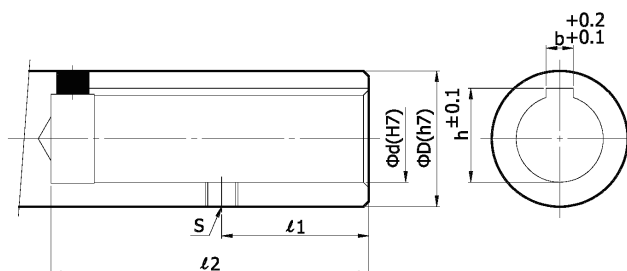
- 應用: 適用於
- 一般孔加工
 - 剛性攻牙

訂購編號 ORDER NO	ØD	夾持範圍 RANGE Ød	Ø D1	Ø D2	FIG	L	L2	H	半圓鍵K KEY				
AAA16-ER11-25	16	0.5~7.0	19	25	2	101	25	17.7	4xØ16	CAP-ER11	ER-M8	ER11	PHS-ER11
AAA19-ER11-25	19			32	1			20.7					
AAA16-ER16-32	16	0.5~10.0	28	25	2	108	32	17.7	4xØ16	CAP-ER16	ER-M10	ER16	PHS-ER16
AAA19-ER16-32	19			32				2			20.7		
AAA22-ER16-32	22			39	1	124	24.2	5xØ19					
AAA26-ER16-32	26						28.2	5xØ22					
AAA22-ER20-36	22	0.5~13.0	34	32	2	128	36	24.2	5xØ19	CAP-ER20	ER-M14	ER20	PHS-ER20
AAA26-ER20-36	26			39				28.2					
AAA28-ER20-36	28			41	1			30.2					

調整套筒用心軸配合尺寸(普慧規格)

SPINDLE SIZE FOR JIS TYPE

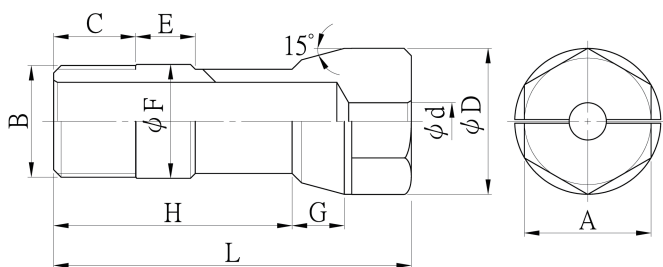
規格 MODEL	Ø D	Ø d	ℓ1	ℓ2	H±0.1	b ^{+0.2} / _{+0.1}	S
AAA16**	28	16	36	69	17.8	4	M6X1
AAA19**	32	19			20.8		
AAA22**	35	22	43	85	24.3	5	M6X1
AAA26**	40	26			28.3		
AAA28**	42	28			30.3		



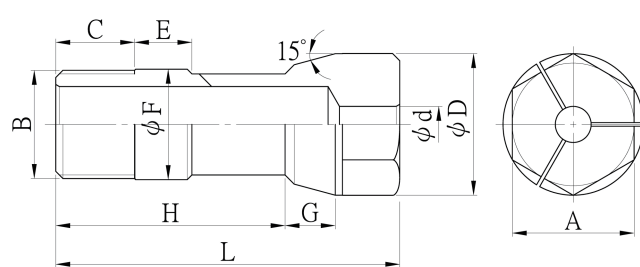


● 鑽孔用 FOR DRILLS

規格 MODEL	ød	øD	A	B	L	GIF	C	E	øF	G	H
CD6	ø1.5 - ø2.1	12.7	10	M10xP1.0	35	1	11	6	10.5	5	25
	ø 2.2-6.0					2					
CD10	ø 2.0-2.1	19.6	17	M15xP1.0	48	1	11	8	15.3	7	32
	ø2.2- ø 10.0					1					
CD13	ø 3.0-13.0	23	19	M18xP1.5	53	2	10	8	18.5	8.5	34.5



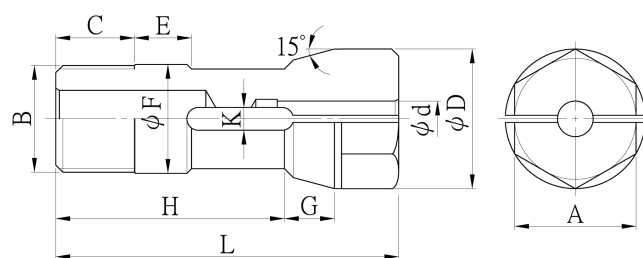
GIF.1



GIF.2

● 攻牙用 FOR TAPS

規格 MODEL	ød	øD	A	B	L
CT6	ø 3.0- ø 6.0	12.7	10	M10xP1	35
CT10	ø 4.0- ø 8.5	19.6	17	M15xP1	48
CT13	ø 5.0- ø 12.5	23	19	M18xP1.5	53



※ 特殊尺寸或左牙亦可承製。

※ Special size or left-hand thread is available on request.

註:ød係為牙攻柄部直徑及四角柄寬度K。

NOTE:ød is tap shank diameter.K is width of the end square shank.


● 鉗頭用莫式推拔筒夾規格 MODELS for DRILLS

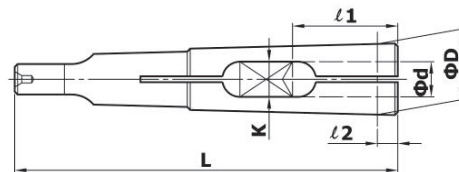
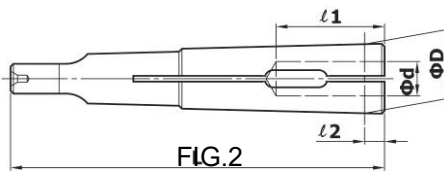
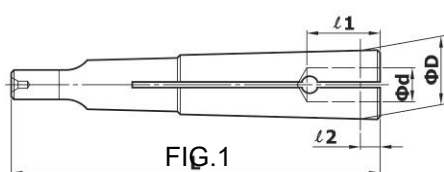
鉗頭直徑 (d) SHANK DIA.(d)	MT.NO	D	L	ℓ1	ℓ2	ℓ3	J	FIG.
2.0~2.3	MT.1	12.065	65.5	13	3.5			1
2.4~2.7				14				
2.8~3.1				16				
3.2~3.9				19				
4.0~4.7				22				
4.8~6.3	MT.2	17.78	80	25	5	7	3	2
6.4~7.9				29		8	4	
8.0~9.5				32		9	5	
9.6~11.9				33		10	6	
12.0~13.0						11	7	
						13	8.5	

- ℓ1 為鉗頭插入總深度。
- ℓ3 為鉗頭舌盾樺長度。
- J 為鉗頭舌樺寬度。
- ℓ1 is the insert length of drill.
- ℓ3 is the length of drill tenon.
- J is the thickness of drill tenon.

訂購例：Order

DD - 3.0 x 1

柄規格 MT
內徑 ID
鉗頭用 DRILLS


● 牙攻用莫式推拔筒夾規格 MODELS for TAPS

牙攻柄部直徑 (d) SHANK DIA.(d)	MT.NO	D	L	ℓ1	ℓ2	K	適用牙攻 TAP	
							公制 METRIC	英制 INCH
3	MT.1	12.065	65.5	16	3.5	2.5	1~2.5	#0~#4
4				20		3.2	3, 3.5	#5, #6
5				23		4	4, 4.5	#8
5.5				24		4.5	5, 5.5	#10, #12
6				25		5	6	1/4
6.1	MT.2	17.78	80	26	5	5.5	-	5/16
6.2				27		7.8	-	-
7				28		9, 10	-	3/8
8				29		11	-	7/16
8.5				30		12	-	-
9				32		7	-	1/2
9.5						13	-	-
10.5						8	14, 15	9/16

ℓ1 直徑 d 及四角柄寬度 K。

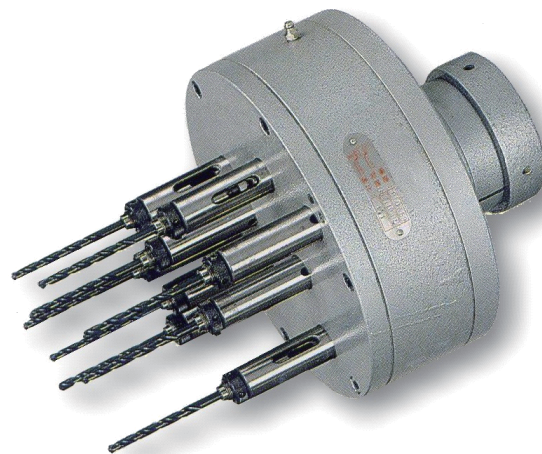
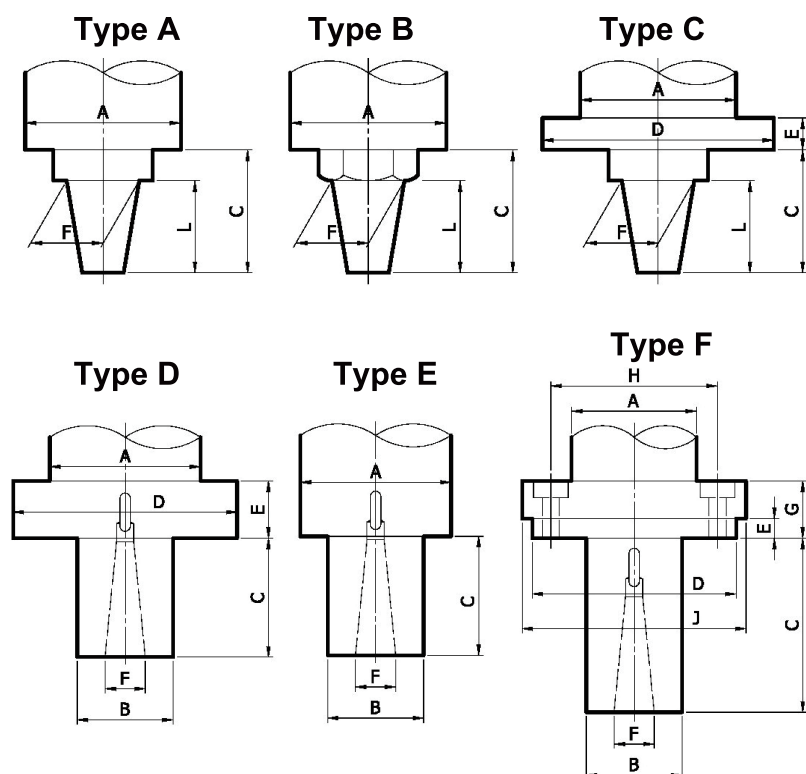
(註)

- ℓ1 為牙攻插入總深度。
- 本表不適用於管用牙攻，如欲訂購請註明之。
- d 為牙攻柄部直徑，K 為牙攻四角柄寬度。
- 適用牙攻為例舉，其他牙攻宜在定購時註明牙攻柄部。

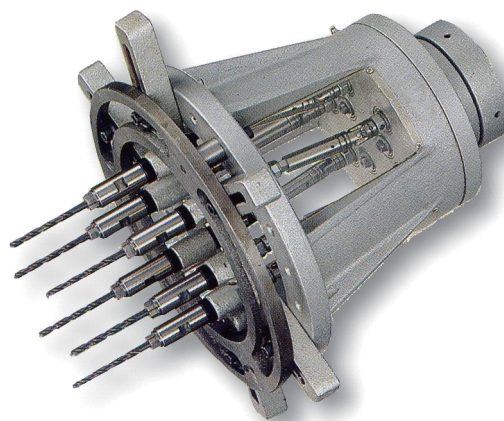
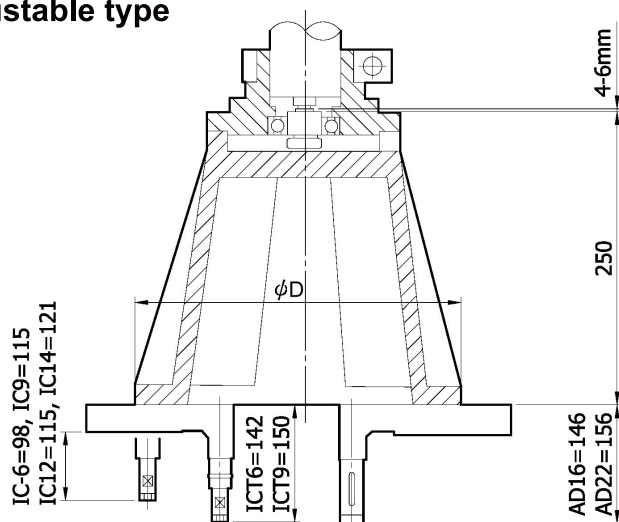
NOTE:

- ℓ1 is the insert length of tap.
- This table is not used for pipe taps, please indicate when order.
- d is tap shank diameter. K is width of the end square shank.
- Please indicate d and K for other special taps.

A. 固定式 Fixed Fixed 訂購時請提供：1.機台廠牌 2.機台頭部尺寸



B. 可調式 Adjustable type



訂購編號 Order No		NU-165	U-165	U-200	U-250	U-300
最大軸心範圍或最大直徑	mm	165	165	200	250	300
最小直徑	mm	視情況而定				
最小距離 (兩軸間)	mm	12.5	18.5	18.5	18.5	18.5
入軸轉速 / 出軸轉速		1:1				
最大鑽孔能力 (S45C)	mm	4.5	13	13	13	13
最大攻牙能力 (S45C)		M4	M12	M12	M12	M12
軸數		2~10	2~10	2~10	2~10	2~10
ϕD		260	288	340	385	440

